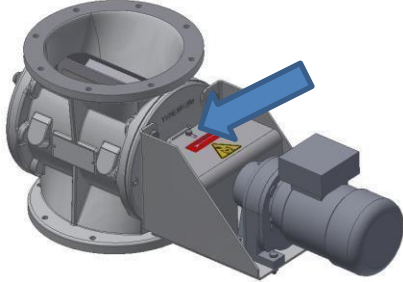
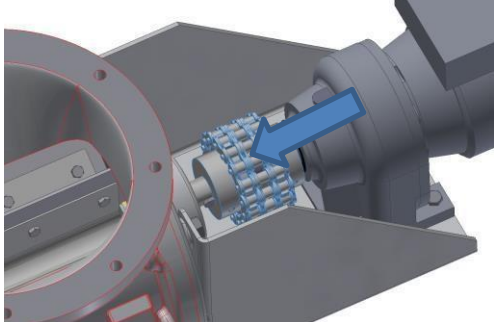
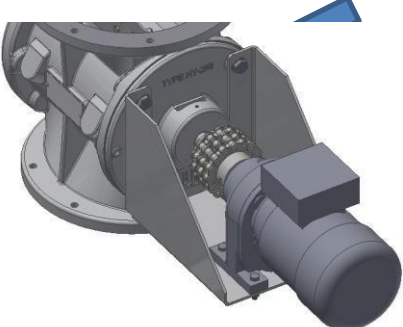
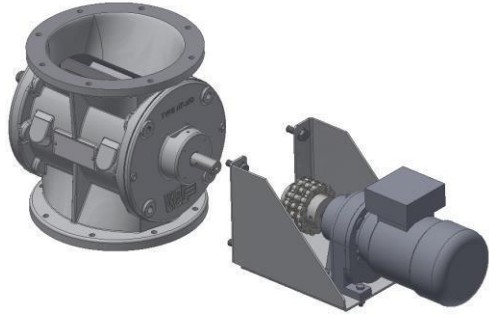
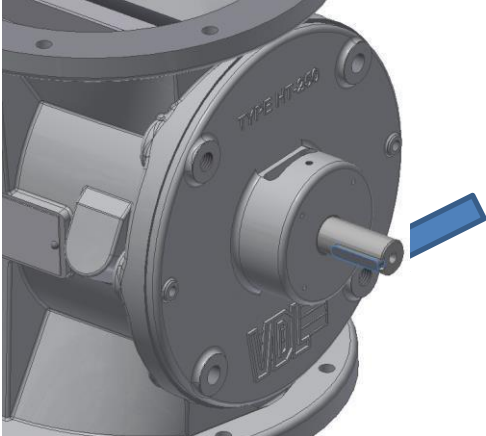
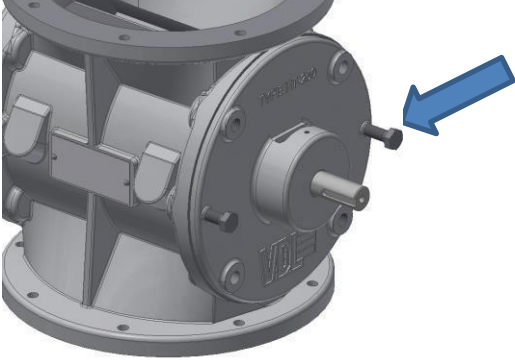


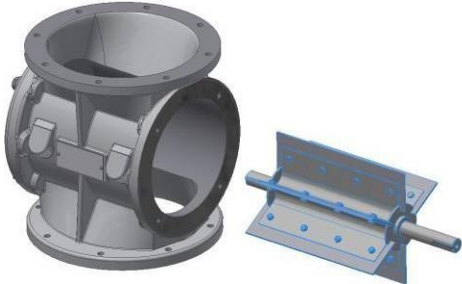
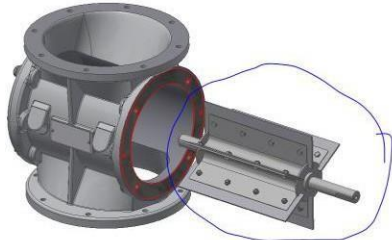
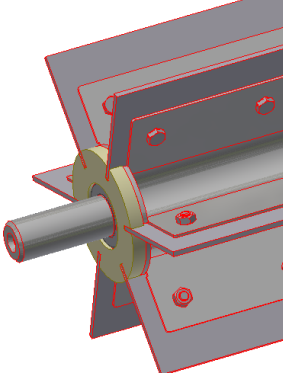
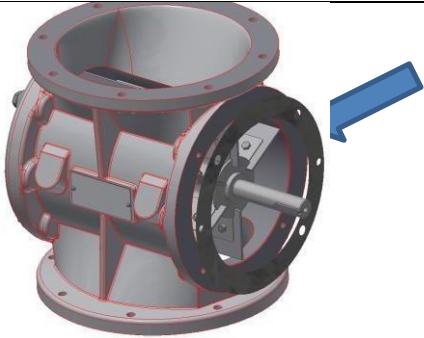
Maintenance instruction

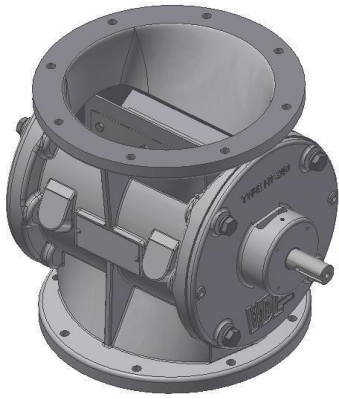
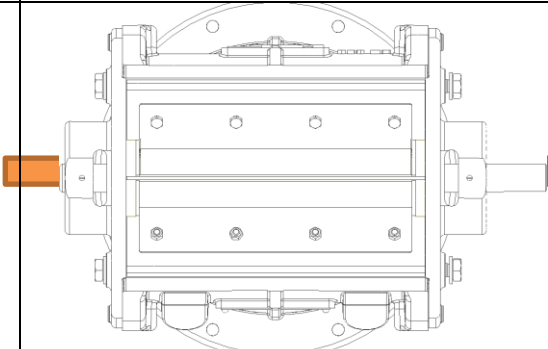
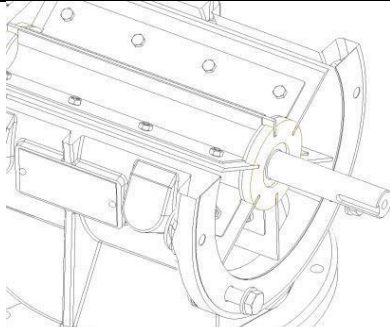
Tools:

Step	Tools	Image
1.	Screwdriver	
2.	Cap 19	
3.	Extension ½ - Length +/- 250 mm	
4.	Feeler sizes	
5.	Allen key set	

Step	Work Description	Image
1.	Switch the power off the installation.	
2.	Disassemble the shield cover. Unscrew 1x M6 bolt.	
3.	Loosen the set screw on the chain link.	
4.	Loosen 4x bolts from the engine seat. Use cap 19	

5.	Disassemble the entire drive.	
6.	Removing the insert key	
7.	Dismantling the bearing cover	
7.a	If cover does not come off, screw 2x bolts M12 into threaded holes.	

8.	Dismantling the rotor	
9.	Mount new rotor 310.140.050 The radial clearance is increased by means of the new rotor.	
9.a.	Transfer felt rings. Install new felt rings at locks in the field. 310.940.158	
10.	Add shim for bearing cover. 310940217	

11.	Mount bearing cover drive side.	
12.	Measuring axial play	
13.	Filling out so that the rotor is in the center of the housing. Use shims: 0.1 mm - 136.900.011 0.3 mm - 136.900.012	
14.	Closing the lock. See sequence from step 7 to step 1	
15.	Testing the lock	